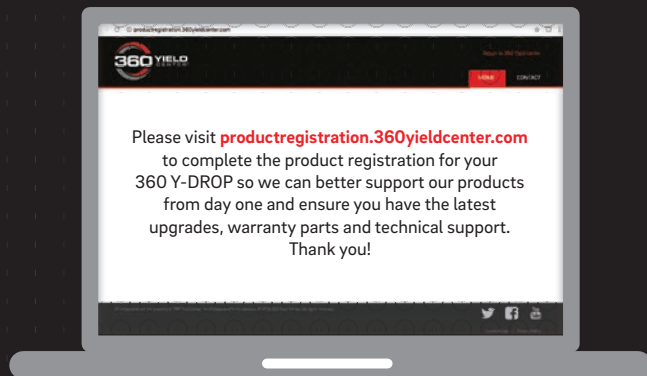




INSTRUCTIONS 360 Y-DROP[®]

MILLER
NEW HOLLAND

360 Y-DROP[®] REGISTRATION



360YIELDCENTER.COM

V2 - 5.27.20



INSTRUCTIONS

360 Y-DROP

MILLER

NEW HOLLAND

⊕ INTRODUCTION

+ Before beginning, it's important to know where each mounting bracket fits relative to the row spacing involved. The 360 Y-DROP unit should be precisely centered on the machine, as this is critical to the assembly of the system to the sprayer and for mounting the system to your sprayer boom. There are, however, many boom variations among all sprayer models. Your sprayer may not be identical to the model in the following steps of the guide, and the pictures may not exactly reflect your model. While these steps will help you install most of your 360 Y-DROP system, you may need to custom-fit some components with your particular boom.

⊕ RECOMMENDED TOOLS

- + Ratchet wrench with 1/2" and 9/16" deep well sockets
- + 3/8" 12-point socket
- + 1/2" and 9/16" combination wrenches
- + #2 Phillips screwdriver (for the shield installation)

⊕ TORQUE VALUES

+ Refer to these torque values when tightening all fasteners

+ 5/16" stainless	U-bolt	15 ft/lbs
+ 5/16" stainless	Set screw	15 ft/lbs
+ 3/8" carbon	U-bolt	35 ft/lbs
+ 5/16" carbon	U-bolt	30 ft/lbs
+ 5/16" carbon	Stop bolt	30 ft/lbs

⊕ QUESTIONS

+ Call our Product Support team at 888-512-4890

I.

**ESTABLISH
DROP LOCATIONS**

Step 1 Locate the center of the machine and identify the location of all the drops. On the sprayer boom, mark where each riser mount will be located. This will ensure that the extension tubes will not interfere with the riser mounts.

Figure 1

Step 2 For the primary boom; starting at the wing fold pivot pin, measure out and make marks at 48", 108", 168", 244" and 289" (all measurements are ± 5 "). Repeat for the other primary boom.

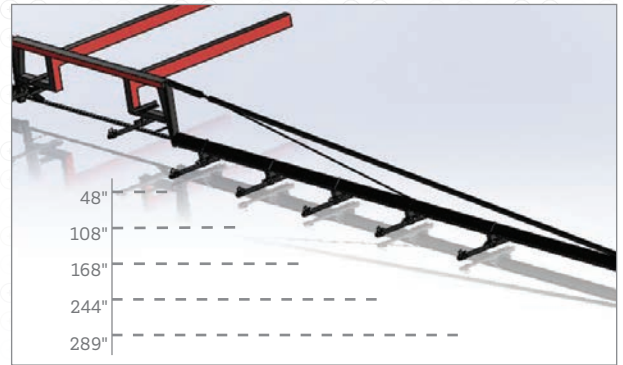


Figure 1

II. INSTALL MOUNT ASSEMBLIES ON THE OEM PRIMARY BOOM

Figures 2 and 3

Step 1 With the threads pointing down, install diamond U-bolt (1) on the top side of the OEM primary boom.

Bag AM (5.75") - mounting locations containing the added OEM gussets on primary booms

Bag AL (5.0") - mounting locations with no added OEM gussets on primary booms

Step 2 Install diamond boom clamp (2) on the bottom of the OEM primary boom.

Step 3 Install 14" top plate (3).

Step 4 Install bracket assembly (4) and flange lock nuts (5).

Hardware Kit D

Step 5 Install carriage bolts (6) and flange nuts.

Hardware Kit D

Step 6 Install extension tube (7).

Figure 4

Step 7 Install boom bracket (1) onto the extension tube.

Step 8 With the threads pointing down install square U-bolts (2) plus the 5/16" extra thick washers and the 5/16" nuts.

Hardware Kit A

Step 9 Install stop bolts (3) at both the front and the rear of the extension tube.

Hardware Kit B

Figure 5

Step 10 Install stainless steel set screws and jam nut assemblies (1) onto the bracket assemblies.

Hardware Kit D

Repeat Steps 1-10 the remaining mount assemblies on the OEM primary boom.

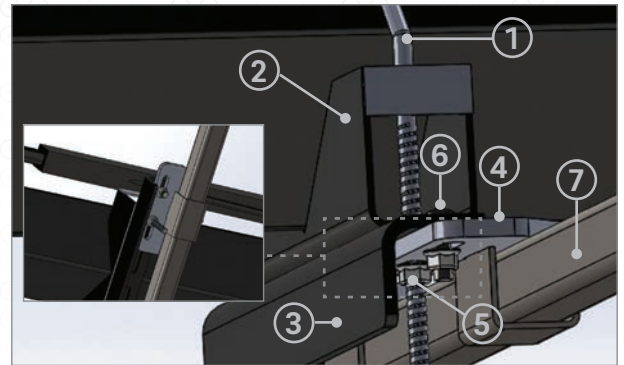


Figure 2



Figure 3

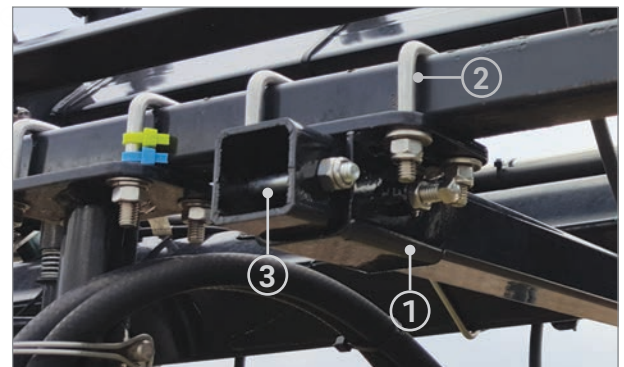


Figure 4

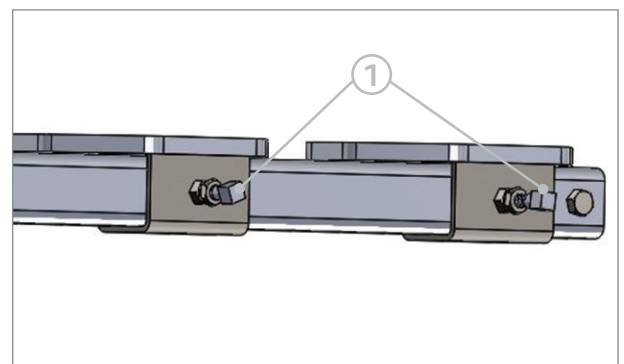


Figure 5

IIIa.

2019 + CENTER SECTION SQUARE TUBE INSTALLATION

Figures 6 -10

Step 1 Install bolts over the OEM center section boom.

Step 2 Place 14" top plates, drop bracket mounts, bolts and washers into position and install 3/8" flange nuts.

NOTE: The 14" plate sits on top of the angle bracket that holds the product tube. (4) bolts go in through the top. (1) bolt goes through each slot on the drop bracket.

The drop bracket will sit against the bottom of the angle bracket that holds the product tube.

Step 3 Tighten the flange nuts.

Repeat for the other center section mount.



Figure 6



Figures 7 -10

IIIv.

2008 + CENTER SECTION
SQUARE TUBE INSTALLATION

Figures 11 and 12

- Step 1** Install bolts (1) over the OEM center section boom.
- Step 2** Place 14" top plates (2), spacer plate (3) and bracket assembly (4) into position and install 3/8" flange nuts (5).
- Step 3** Install extension tube (6) onto bracket assembly (4).
- Step 4** Install carriage bolts (7) and the flange nuts.
- Step 5** Install boom bracket (8).
- Step 6** Install stop bolt assemblies (9) at the front and rear of the extension tube.



Figure 11

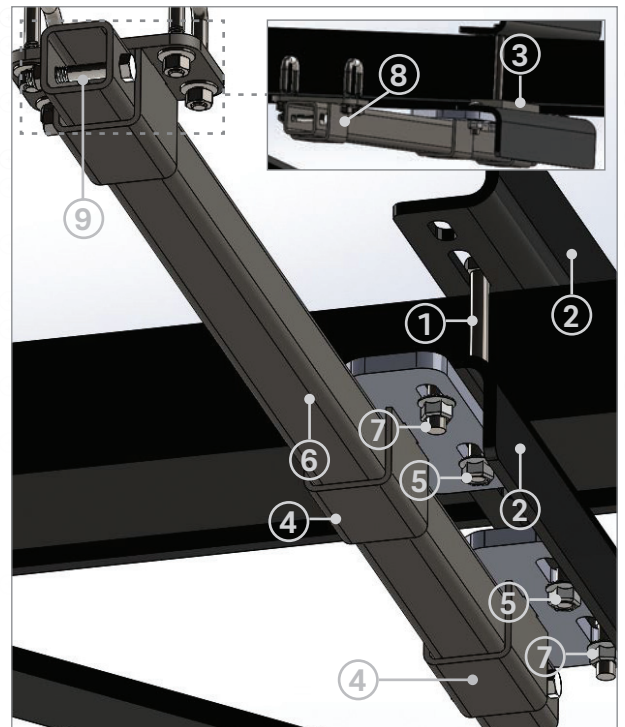


Figure 12

III.

PRE-2008 CENTER SECTION
SQUARE TUBE INSTALLATION

Figures 13 and 14

- Step 1** Install bolts (1) over the OEM center section boom.
- Step 2** Place 14" top plates (2) and bracket assembly (3) into position and install 3/8" flange nuts (4).
- Step 3** Install extension tube (5) onto bracket assembly (3).
- Step 4** Install carriage bolts (6) and the flange nuts.

Figure 15

- Step 5** Install drop tube (1) onto the extension tube and install stop bolt (2).
Hardware Kit B

Repeat steps 1-5 for the other center section mount.

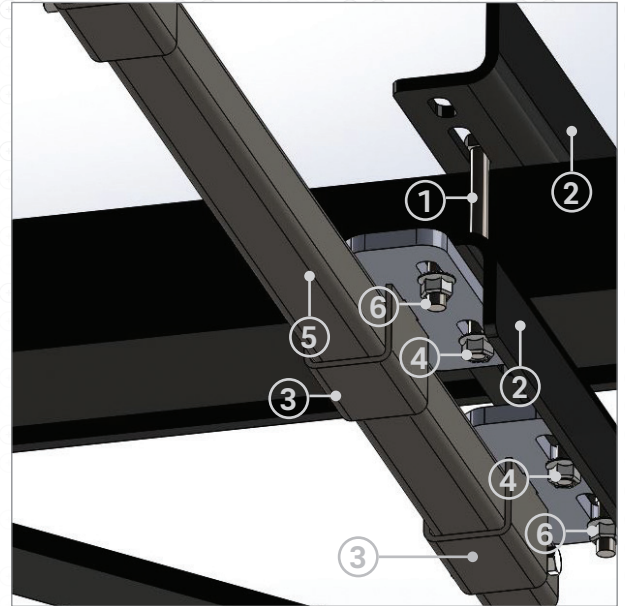


Figure 13

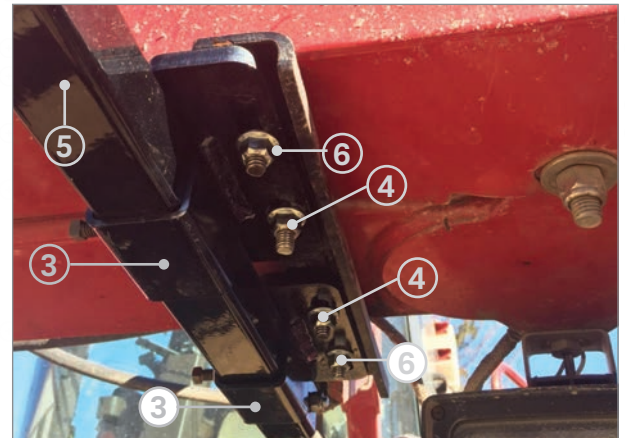


Figure 14



Figure 15

IV.

INSTALL 360 Y-DROP
BOOM

Figure 16

Step 1 Assemble 5' boom sections (1) using the 8" boom connectors (2) and the supplied hardware.

Hardware Bag CC

Step 2 Repeat Step 1 as needed in order to assemble the entire 360 Y-DROP boom.

Step 3 Set the 360 Y-DROP boom assembly onto boom bracket (3).

Repeat Steps 1-3 for the remaining boom assemblies.



CAUTION: The 360 Y-DROP boom assembly may weigh up to 150 lbs. (68 kg). Exercise caution and enlist help for this process.

Figure 17

Step 4 In order to span the full length of the center section 360 Y-DROP boom, you will need to cut and drill one of the 5' boom sections to 1'. Mount this 1' section between two full 5' boom sections. Drill a 7/16" through hole centered 2" from the outside edge.

Figures 18 and 19

Step 5 Install square U-bolt (1), the 5/16" extra thick washers, and the 5/16" nuts over the 360 Y-DROP boom (2).

Hardware Kit A

Step 6 Install stop bolt (3) at both the front and the rear of the extension tube. Repeat for remaining stop bolts.

Hardware Kit B

Step 7 Install stainless steel set screw and jam nut assembly (4). See Figure 11 for detail. Repeat for the remaining mount assemblies on the primary boom.

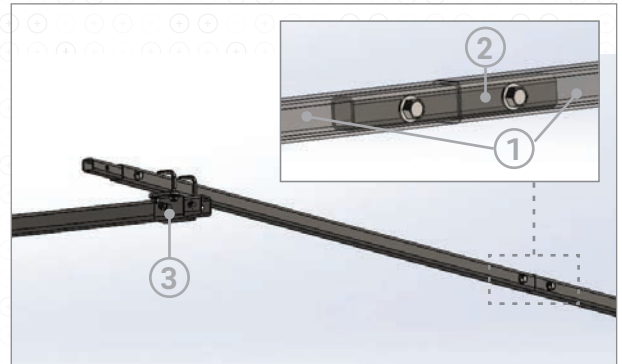


Figure 16



Figure 17

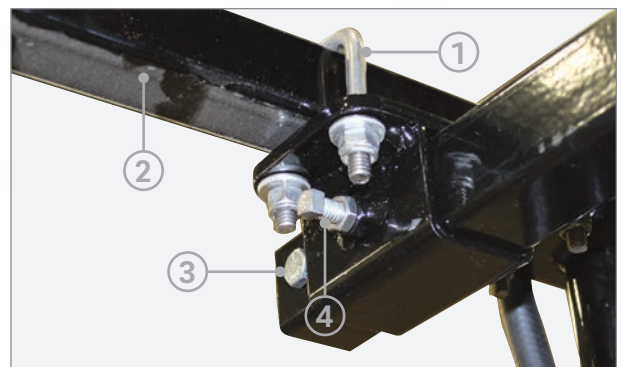


Figure 18

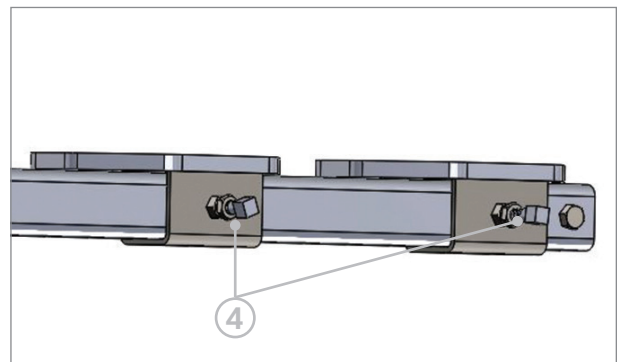


Figure 19

V.

INSTALL BREAKAWAY ASSEMBLY - ONE PIECE

Figure 20

Step 1 Install breakaway assembly - one piece (1) using the square U-bolts (2) and the extra thick washer and Nylock nut. Repeat for the remaining breakaway assemblies - one piece.

Hardware Kit C

NOTE: The alignment and quantity of the mounts will depend on your row spacing.

Figure 21

Step 2 Install riser tube assembly (1) into the breakaway assembly - one piece (2).

Step 3 Install pin (3).

Repeat Steps 2 and 3 for the remaining riser tube assemblies.

NOTE: Included in most sprayer mount packages are standard riser mounts to be used when primary booms are folded and in transport mode. These standard riser mounts should be mounted in locations that allow you to relocate the drops away from potential tire interference. See "Install Riser Mounts Without Breakaway Assemblies" section on next page for more instructions.

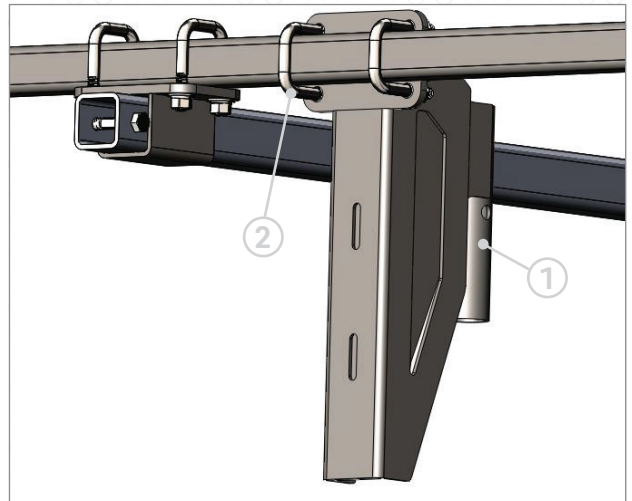


Figure 20

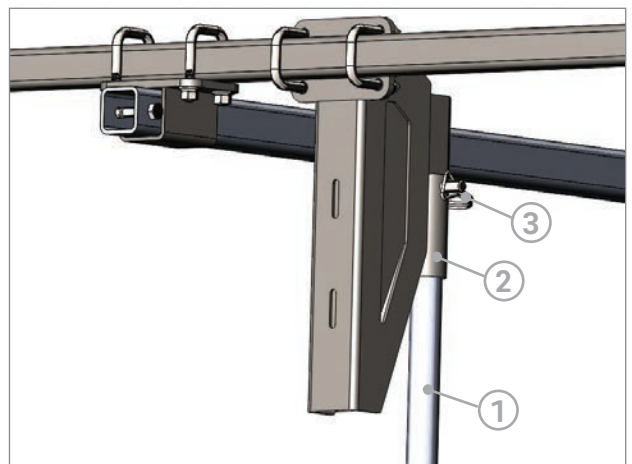


Figure 21

V.

INSTALL RISER MOUNTS WITHOUT BREAKAWAY ASSEMBLIES (OPTIONAL)

Figure 22

Step 1 Install riser mount (1) using the square U-bolts (2) and the extra thick washer and Nylock nut. Repeat for the remaining riser mounts.

Hardware Kit C

Figure 23

Step 2 Install riser tube assembly (1) into the riser mount (2).

Step 3 Install pin (3).

Repeat Steps 2 and 3 for the remaining riser tube assemblies.



Figure 22

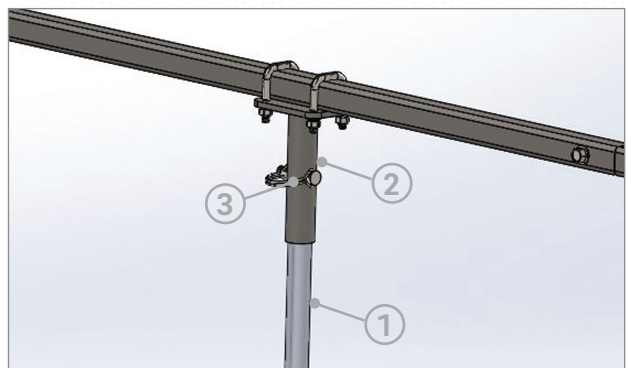


Figure 23

VI.

INSTALL SHIELDS AND
RISER HOSES

Figure 24

Step 1 Install shield (1) onto riser tube (2).

Figure 25

Step 2 Install base unit (1) onto riser tube (2).

Figure 26

Step 3 Assemble drag hoses (1) to 360 Y-DROP base and secure with hose clamps (2).

Figure 27

Step 4 Note the orientation of the drag hose clamps. The tails should point inward.

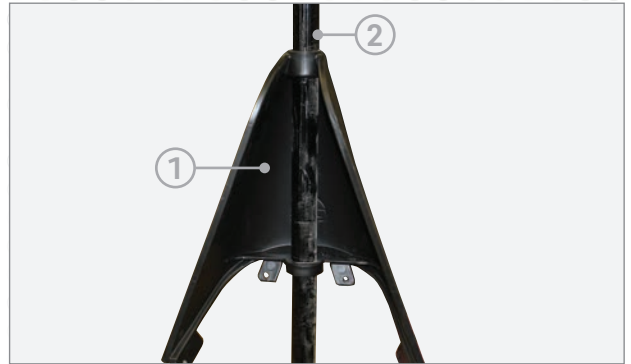


Figure 24

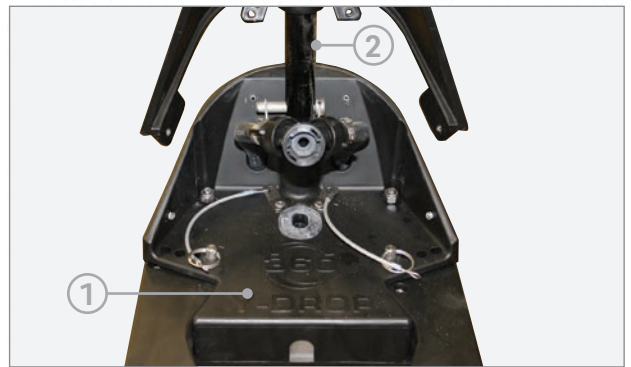


Figure 25

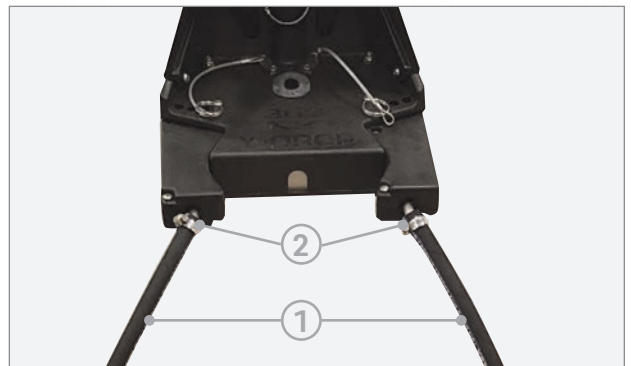


Figure 26



Figure 27

VI.

INSTALL SHIELDS AND
RISER HOSES *(continued)*

Figure 28



CAUTION: Do NOT use a drill or impact driver for Steps 5 and 6.

Step 5 Install two ½" screws (1).

Step 6 Install two ¾" screws (2).

Step 7 Install rubber washer (3) into the "Y".

Figure 29

Step 8 Install riser hose assembly (1) into the "Y".

Figure 30

Step 9 Route riser hose assembly (1) as shown in Figure 25.

Step 10 Install the riser hose assembly to the OEM nozzle body.

Step 11 Use 3 equally spaced plastic ties to secure the riser hose assembly.

Repeat Steps 1-11 for the remaining 360 Y-DROP Shields.

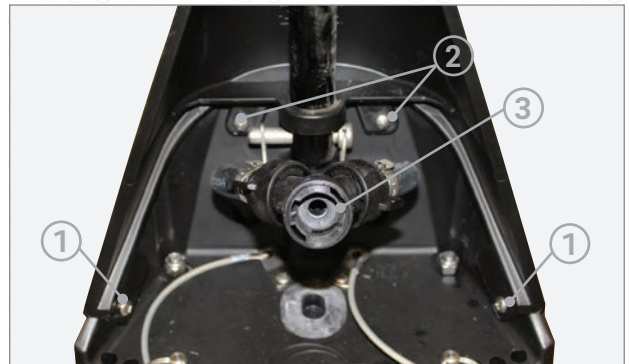


Figure 28

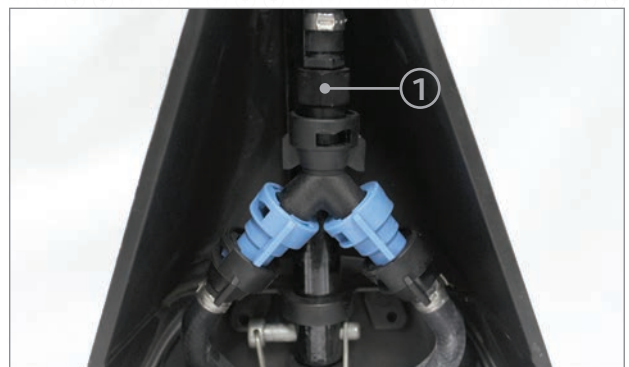


Figure 29

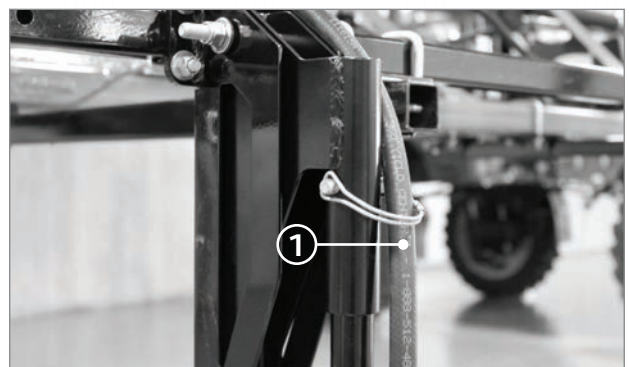


Figure 30

⊕ INSTALLATION COMPLETE.

